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SECTION 1: CHEMICAL PRODUCT and COMPANY IDENTIFICATION

ALRESIN001 OUTBOUND

Product Name: Aluminum Oxide Resin Grinding Wheel

ALRESINO01 OUTBOUND Manufacturer MSDS.: Manufacturer Name: Saint-Gobain Abrasives, Inc. Address:

One New Bond Street Worcester, MA, 01606

Business Phone: (508) 795-5000 1/24/2007 Revision Date: Alundum Wheel Trade Names:

NORTON USA FORMAT MSDS: ALRESIN001

MSDS PRINT FORMAT

NUSA

Product Codes: 66261133434



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SECTION 2 : COMPOSITION, INFORMATION ON INGREDIENTS			ALRESINO01 OUTBOUND
Ingredient Name		CAS#	Ingredient Percent
Aluminum Oxide, Non-fibrous		1344-28-1	90.000 - 95.000%
EC Index Number:	1		
Cured PhenolFormaldehyde Resin		9003-35-4	3.000 - 6.000%
EC Index Number:	1		
Fiberglass		65997-17-3	1.000 - 3.000%
EC Index Number:	1		
Iron Disulfide		12068-85-8	1.000 - 3.000%
EC Index Number:	1		

OTHER: Not Applicable

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SECTION 3: HAZARDS IDENTIFICATION

ALRESINO01 OUTBOUND

Applies to all ingredients:

Potential Health Effects:

Eve Contact: ACUTE: Dust may irritate eyes.

Skin Contact: ACUTE: Some may experience skin irritation from dust.

Inhalation: ACUTE: Dust may be slightly irritating to eyes and respiratory tract at high concentrations.

Ingestion: ACUTE: No known adverse effects, but ingestion not recommended.

Chronic Inhalation: May affect breathing capacity.

For products containing inorganic fluorides: Excessive exposure to inorganic fluorides have been shown to increase bone density.

<u>Cured PhenolFormaldehyde Resin</u>:

Chronic Inhalation:

For products containing phenol/formaldehyde resin, dust generated from intended use may contain trace amounts of phenol and formaldehyde which under excessive exposure may cause skin sensitization and airway

obstruction.

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SECTION 4: FIRST AID MEASURES

ALRESINO01 OUTBOUND

Eye Contact: Wash with large amounts of water. Obtain first aid and medical assistance,

if needed.

Skin Contact: Wash affected areas with soap and water. Obtain medical assistance. Inhalation: Remove to fresh air. If breathing has stopped, give artificial respiration.

Get medical attention immediately.

Ingestion: Call poison control center, hospital emergency room or physician

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Hazardous Combustion None.

Byproducts:

Fire Fighting Instructions: Not Applicable.

SECTION 5: FIRE FIGHTING MEASURES

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Health: 1 Flammability:0 Reactivity:0 Other:

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ALRESINO01 OUTBOUND SECTION 6: ACCIDENTAL RELEASE MEASURES

Spill Cleanup Measures: Follow normal clean up procedures.

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ALRESIN001 SECTION 7: HANDLING and STORAGE OUTBOUND

Handling: Always HANDLE AND STORE wheels in a CAREFUL manner.

Always VISUALLY INSPECT all wheels before mounting.
Always CHECK MACHINE SPEED against the established maximum safe operating speed MARKED ON THE WHEEL.
Always CHECK MOUNTING FLANGES for equal and correct diameter.
Always USE MOUNTING BLOTTERS.

ALRESIN001

OUTBOUND

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OUTBOUND

Always be sure WORK REST is properly adjusted. Always USE A SAFETY GUARD covering at least one-half of the grinding

Always allow NEWLY MOUNTED WHEELS to run at operating speed, with

guard in place, for at least one minute before grinding.
Always TURN OFF COOLANT before stopping wheel to avoid creating an

out-of-balance wheel.

ALRESIN001 SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

Recommend using local exhaust ventilation when general ventilation is Ventilation System:

not keeping the airborne concentration below the TLV. Always WEAR SAFETY GLASSES or some type of eye protection when

Eye/Face Protection: grinding.

Respirators are required when airborne contaminant levels exceed the Respiratory Protection:

TLV(s).

Use of this product may create elevated sound levels. Hearing protection should be worn where required (see OSHA 29 CFR 1910.134 and other applicable regulations).

SUBSTANCE DESCRIPTION: Aluminum Oxide, Non-fibrous

MOL: 10.0000 MG/M3

SUBSTANCE DESCRIPTION: Cured PhenolFormaldehyde Resin MOL: 0.0000 PPM

SUBSTANCE DESCRIPTION: Fiberglass

MOL: 0.0000 FBR/CC

SUBSTANCE DESCRIPTION: Iron Disulfide

LEGEND: EXPOSURE LIMIT DESCRIPTIONS

Ingredient Guidelines

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Other Protective:

Exposure Limits:

Ingredient: Aluminum Oxide, Non-fibrous

Guideline Type: OSHA PEL-TWA Guideline Information: 15.0000 MG/M3 Guideline Type: ACGIH TLV-TWA Guideline Information: 10.0000 MG/M3 Ingredient: Cured PhenolFormaldehyde Resin

Guideline Type: OSHA PEL-TWA Guideline Information: 0.0000 ppm Guideline Type: ACGIH TLV-TWA Guideline Information: 0.0000 ppm

Ingredient: Fiberglass

Guideline Type: OSHA PEL-TWA Guideline Information: 1.0000 FBR/CC Guideline Type: ACGIH TLV-TWA Guideline Information: 0.0000 FBR/CC

Ingredient: Iron Disulfide

Guideline Type: OSHA PEL-TWA Guideline Information: 10.0000 MG/M3 Guideline Type: ACGIH TLV-TWA 10.0000 MG/M3 Guideline Information:

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SECTION 9: PHYSICAL and CHEMICAL PROPERTIES

ALRESTNO01

ALRESIN001

OUTBOUND

Physical State/Appearance: Solid article. Odor Odorless.

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SECTION 10: STABILITY and REACTIVITY

Incompatibilities with Other Materials: Products:

Avoid acids of all types with a pH < 4.0.

Hazardous Decomposition

In use, dust and decomposing odors may be generated. In most cases, the material removed from the workplace will be significantly greater than the grinding wheel components. Coolants may produce other

decomposition products.

For products containing Phenol and formaldehyde resin, thermal decomposition may produce trace amounts of phenol and formaldehyde. For products containing inorganic fluorides, thermal decomposition may produce trace amounts of fluorides.

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SECTION 11: TOXICOLOGICAL INFORMATION

ALRESINO01 OUTBOUND

Applies to All Ingredients:

Acute Health Effects: LD50: Values are not appropriate or available. Inhalation Effects: LC50: Values are not appropriate or available.

Carcinogenicity: This product or its ingredients have not been identified as a carcinogen or

probable carcinogen by NTP, IARC monographs, or OSHA.

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SECTION 12: ECOLOGICAL INFORMATION

ALRESIN001 OUTBOUND

CHEMICAL FATE: Resin bonded materials demonstrate similar degradation rates as

Phenolic plastics

Vitrified products do not appreciably decay.

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SECTION 13: DISPOSAL CONSIDERATIONS

ALRESIN001

Use standard landfill methods consistent with applicable Federal, State, Waste Disposal:

Provincial and local laws.

Products with listed flourides may have slightly soluble flouride swarf.

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SECTION 14: TRANSPORT INFORMATION

ALRESIN001 OUTBOUND

 \mbox{HAZARD} CLASS: This product is not hazardous as defined by the Department of Transportation. (USA) DOT Shipping Information:

This product is "Not Regulated" under the Transportation of Dangerous HAZARD CLASS:

Goods Act. (CAN)

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SECTION 15: REGULATORY INFORMATION

ALRESIN001 OUTBOUND

Applies to All Ingredients:

TSCA 8(b): Inventory Status: All components of this product are registered under the regulations of the

Toxic Substance Control Act.

State: CA PROP 65: Not Applicable.

Canada WHMIS: DOMESTIC SUBSTANCE LIST:

All components of this product are found on the Domestic Substance List.

Aluminum Oxide, Non-fibrous:

EXPOSURE LIMITS: OSHA: 15.0000 MG/M3 ACGIH: 10.0000 MG/M3 MOL: 10.0000 MG/M3

Cured PhenolFormaldehyde Resin:

EXPOSURE LIMITS: OSHA: 0.0000 PPM ACGIH: 0.0000 PPM MOL: 0.0000 PPM

Fiberglass:

EXPOSURE LIMITS: OSHA: 1.0000 FBR/CC ACGIH: 0.0000 FBR/CC MOL: 0.0000 FBR/CC

Iron Disulfide:

EXPOSURE LIMITS: OSHA: 10.0000 MG/M3 ACGIH: 10.0000 MG/M3 MOL: 10.0000 MG/M3

LEGEND: EXPOSURE LIMIT DESCRIPTIONS

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SECTION 16: ADDITIONAL INFORMATION

ALRESINO01 OUTBOUND

NFPA:

Health: 1 0 Fire Hazard: Reactivity: 0

MSDS Revision Date: 1/24/2007

Disclaimer:

The information and recommendations set forth herein are taken from sources believed to be accurate as of the date hereof; however, the Company makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.

KEY TO ABBREVIATIONS: EQ=EQual LT=Less Than GT=Greater Than AP=APproximately TR=TRace ND=No Data available

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