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SECTION 1: CHEMICAL PRODUCT and COMPANY IDENTIFICATION

Product Name: Loctite Superflex Red High Temp RTV Silicone Adhesive

Chemical Family: Silicone

Manufacturer MSDS.: 59630

Manufacturer Name: Henkel Corporation Address: 1001 Trout Brook Crossing

Rocky Hill Connecticut 06067 United States

Email: www.loctite.com Business Phone: 860.571.5100 Emergency Phone: 860.571.5100 Creation Date: 07/25/2006 Revision Date: 07/25/2006

Loctite(R) Superflex(R) Red High Temp RTV Silicone Trade Names:

Product Codes: 59630

HMIS

REACTIVITY 0

HEALTH

FIRE

PPE

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SECTION 2 : COMPOSITION, INFORMAT	TION ON INGREDIENTS	59630
Ingredient Name	CAS#	Ingredient Percent
Poly(dimethylsiloxane), hydroxy terminated	70131-67-8	60-100 by Weight
EC Index Number: 1		
Silica, amorphous (fumed)	7631-86-9	5-10 by Weight
EC Index Number: 1		
Distillates(petroleum), hydrotreated middle	64742-46-7	5-10 by Weight
EC Index Number: 1		
Dimethyl polysiloxane	63148-62-9	1-5 by Weight
EC Index Number: 1		
Ethyltriacetoxysilane	17689-77-9	1-5 by Weight
EC Index Number: 1		
Methyltriacetoxysilane	4253-34-3	1-5 by Weight
EC Index Number: 1		
Acetic acid	64-19-7	1-5 by Weight
EC Index Number: 1		

Exposure to moisture during cure will release 1-5% acetic acid. The above components are hazardous as defined in 29 CFR 1910.1200. Comments:

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SECTION 3: HAZARDS IDENTIFICATION

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Emergency Overview: CAUTION: MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Physical State: Paste Color: Red Odor: Acetic Acid

Comments: See Section 11 for additional toxicological information.

<u>Applies to All Ingredients</u>:

Route of Exposure: Potential Health Effects: Skin contact, Eye contact, Inhalation

Eye Contact:

Vapors may irritate eyes. Contact with eyes will cause irritation.

Skin Contact: May cause skin irritation.

Inhalation:

Acetic acid produced during cure may irrritate eyes, nose and throat. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limt.

Ingestion: Not expected to be harmful by ingestion.

Aggravation of Pre-Existing Conditions:

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Eye, skin, and respiratory disorders.

SECTION 4: FIRST AID MEASURES

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Eye Contact: Rinse thoroughly with plenty of water, also under the eyelids. If eye

irritation persists, consult a specialist.

Skin Contact: Wipe off paste with paper towel or cloth. Wash with soap and water. Inhalation: Remove to fresh air. If discomfort persists seek medical attention. Indestion: Do not induce vomiting. If a person feels unwell or symptoms of skin

irritation appear, consult a physician.

Note to Physicians: Treat symptomatically.

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SECTION 5: FIRE FIGHTING MEASURES 59630

Flash Point: Greater than 93 deg C (200 deg F)

Flash Point Method: Tagliabue closed cup Acetic acid: 19.9%@ 200®F Upper Flammable or Explosive

Lower Flammable or Explosive Acetic acid: 4% Lim it:

Auto Ignition Temperature: Foam, dry chemical or carbon dioxide. Extinguishing Media:

Hazardous Combustion Formaldehyde. Silica Mist. Acrid smoke and fumes.

Byproducts:

Fire Fighting Instructions: None Unusual Fire Hazards: None

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SECTION 6: ACCIDENTAL RELEASE MEASURES 59630

Scrape up as much material as possible. Spilled material will solidify. Spill Cleanup Measures:

Store in a closed container until ready for disposal. Maintain good ventilation for large spills.

Environmental Precautions: Prevent product from entering drains or open waters.

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SECTION 7: HANDLING and STORAGE 59630

Handling: Avoid contact with eyes, skin and clothing. Do not get in eyes. Do not get

on skin or clothing. Do not wear contact lenses Storage: Store in a dry area below 90 deg F Keep container closed.

Comments: For information on product shelf life contact Henkel Customer Service at

(800) 243-4874.

Incompatible products Avoid contact with water. Acids. Oxidizing agents.

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SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION 59630

Engineering Controls: Ensure adequate ventilation.

Skin Protection Description: Chemical resistant, impermeable gloves.

Eve/Face Protection: Chemical splash goggles or safety glasses with side shields.

Respiratory Protection: No personal respiratory protective equipment normally required. Use NIOSH approved respirator if there is potential to exceed exposure

Comments: See Section 8 for Exposure Limits

Ingredient Guidelines Ingredient: Acetic acid

> ACGIH TLV: 10 ppm TWA 15 ppm STEL; OSHA PEL: 10 ppm TWA 25 Guideline Information:

mg/m³ TWA; OTHER: None;

Ingredient: Dimethyl polysiloxane

ACGIH TLV: None; OSHA PEL: None; OTHER: None; Guideline Information:

Ingredient: Distillates(petroleum), hydrotreated middle

Guideline Information: ACGIH TLV: None; OSHA PEL: None; OTHER: None;

Ingredient: Ethyltriacetoxysilane

ACGIH TLV: None; OSHA PEL: None; OTHER: None; Guideline Information:

Ingredient: Methyltriacetoxysilane

Guideline Information: ACGIH TLV: None: OSHA PEL: None: OTHER: None:

Ingredient: Poly(dimethylsiloxane), hydroxy terminated

Guideline Information: ACGIH TLV: None; OSHA PEL: None; OTHER: None;

Ingredient: Silica, amorphous (fumed)

Guideline Information: ACGIH TLV: 6 mg/m3 TWA; OSHA PEL: 10 mg/m3 TWA; OTHER: 3 mg/m3

TWA respirable dust;

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SECTION 9: PHYSICAL and CHEMICAL PROPERTIES

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Odor: Acetic Acid Physical State: Paste

pH: Not applicable

<10 mmHg @20 deg C (68 deg F) Vapor Pressure: Heavier than air Vapor Density: **Boiling Point:** Not available

Melting Point: n-Octanol/water partition

coefficient:

Not available Solubility in Water: Insoluble Polymerizes in presence of water

Not available

Specific Gravity: 1.01 at 20 deg. C **Evaporation Point:** Not available 3.08%; 32 grams/liter

Volatile Organic Compound Content:

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SECTION 10: STABILITY and REACTIVITY 59630

Chemical Stability:

Prolonged heating at temperatures above 150"C deg C. Exposure to Conditions to Avoid:

moisture Incompatibilities with Other Acids. Bases. Oxidizing agents. Water.

Materials: Hazardous Polymerization: Will not occur.

Hazardous Decomposition Acetic acid is liberated slowly upon contact with moisture. Formaldehyde.

Products:

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SECTION 11: TOXICOLOGICAL INFORMATION

Poly(dimethylsiloxane), hydroxy terminated: Target Organ Data: No Target Organs

Carcinogenicity: OSHA Designation: No; NTP Designation: No; IARC Designation: No;

Silica, amorphous (fumed):

Target Organ Data: Nuisance dust

Carcinogenicity: OSHA Designation: No; NTP Designation: No; IARC Designation: No;

<u>Distillates(petroleum), hydrotreated middle</u>:

Target Organ Data: Irritant

Carcinogenicity: OSHA Designation: No; NTP Designation: No; IARC Designation: No;

<u>Dimethyl polysiloxane</u>:

Target Organ Data:

OSHA Designation: No; NTP Designation: No; IARC Designation: No; Carcinogenicity:

Ethyltriacetoxysilane:

Target Organ Data: No Target Organs

OSHA Designation: No; NTP Designation: No; IARC Designation: No; Carcinogenicity:

Methyltriacetoxysilane:

Target Organ Data: Allergen, Irritant

Carcinogenicity: OSHA Designation: No; NTP Designation: No; IARC Designation: No;

A cetic acid:

Target Organ Data: Kidney, Irritant, Immune system, Gastrointestinal, Eyes, Corrosive, Allergen

OSHA Designation: No; NTP Designation: No; IARC Designation: No;

Carcinogenicity: To Top of page

SECTION 12: ECOLOGICAL INFORMATION

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Ecological Paragraph: No specific studies have been conducted by Henkel on the ecotoxicity or

environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, groundwater, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with

Section 6.

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SECTION 13: DISPOSAL CONSIDERATIONS

Dispose according to EPA and local governmental regulations. Cured rubber can be incinerated or landfilled following EPA and local regulations. Waste Disposal:

EPA Waste Number: Not a RCRA hazardous waste

Comments: Information provided is for unused product only. To Top of page

SECTION 14: TRANSPORT INFORMATION

Not regulated

DOT Hazard Class: None DOT Identification Number: None DOT Packing Group: None

IMO Shipping Name: Not regulated

IMO Hazard Class: None IMO UN Number: None IMO Packing Group: None

IATA Shipping Name: Not regulated IATA Hazard Class: None IATA UN Number: None IATA Packing Group:

Maritime Transportation Marine pollutant: None known;

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DOT Shipping Name:

CGVS/GGVE/IMDG:

SECTION 15: REGULATORY INFORMATION

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Applies to all ingredients:

All components are listed or are exempt from listing on the Toxic TSCA 8(b): Inventory Status:

Substances Control Act Inventory.

TSCA 12(b): Export Notification None.

Section 302: None above reporting de minimus.

Section 312 Hazard Category: Immediate Health Hazard

Section 313 Toxic Release None.

California Proposition 65: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive State:

CEPA DSL/NDSL Status: All components are listed on or are exempt from Regulatory Paragraph:

listing on the Domestic Substances List.

Canada WHMIS: D.2.B

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HMIS:

Health Hazard: 2 Fire Hazard: 1 Reactivity: 0

Personal Protection: See Section 8

SECTION 16: ADDITIONAL INFORMATION

MSDS Author: Lou Fabrizio, Senior Health & Regulatory Affairs Specialist

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version in sections: This material safety data sheet contains changes from the previous version in section(s): 15

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