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SECTION 1: CHEMICAL PRODUCT and COMPANY IDENTIFICATION

(N/A)

HMIS

HEALTH FIRE

PPE

REACTIVITY

Loctite 7649 Primer Product Name: Manufacturer Name: Henkel Corporation Address: One Henkel Way

Rocky Hill, Connecticut 06067 United States

Emergency telephone: 860.571.5100

Internet: www.henkelna.com

Product Description: Product type: Accelerator

Business Phone: 860.571.5100 Revision Date:

12/10/2009 Revision Number: 003.1 LOCTITE® 7649(TM) PRIMER Trade Names:

HEALTH: * Personal Protection: See MSDS Section 8

IDH number: 209715

21348 Product Codes:

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SECTION 2 : COMPOSITION, INFORMATION ON INGREDIENTS : (N/A)			
Ingredient Name		CAS#	Ingredient Percent
Acetone		67-64-1	60-100%
EC Index Number:	1		
Isobutane		75-28-5	10-30%
EC Index Number:	1		
2-Ethylhexanoic acid		149-57-5	0.1-1%
EC Index Number:	1		

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SECTION 3: HAZARDS IDENTIFICATION : (N/A)

Emergency Overview: DANGER: CAUSES EYE AND SKIN IRRITATION.

MAY CAUSE RESPIRATORY TRACT IRRITATION. FLAMMABLE LIQUID AND VAPOR.

Physical State: Liauid Color: Green Odor: Acetone HMIS: HEALTH: 2* FLAMMABILITY: 3 PHYSICAL HAZARD: 0

Personal Protection: See MSDS Section 8

Applies to All Ingredients:

Route of Exposure:

Skin Contact:

Inhalation:

Ingestion:

Inhalation, Skin, Eye contact, Ingestion

Potential Health Effects: Eye Contact:

Vapors may irritate eyes. Contact with eyes will cause irritation. May cause skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.

Vapors and mists will irritate nose and throat and possibly eyes. May cause respiratory tract irritation. Excessive inhalation of this material causes headache, dizziness, nausea and incoordination. Harmful by

inhalation. Harmful if swallowed.

Aggravation of Pre-Existing Conditions:

Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

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SECTION 4: FIRST AID MEASURES

: (N/A)

Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical Eye Contact:

attention

Skin Contact: Wash with soap and water. If symptoms develop and persist, get medical

attention

Inhalation: Move to fresh air. If symptoms persist, seek medical advice. If conscious, drink plenty of water. Do not induce vomiting. Keep individual calm. Get medical attention. Ingestion:

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SECTION 5 : FIRE FIGHTING MEASURES

: (N/A)

Flash Point: -20 deg C (-4 deg F)

Flash Point Method: Estimated Upper Flammable or Explosive Not available Lower Flammable or Explosive Not available Limit

Auto Ignition Temperature: Not available

Extinguishing Media: Foam, dry chemical or carbon dioxide.

Hazardous Combustion Byproducts: Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

Fire Fighting Instructions:

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.

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Unusual Fire Hazards:

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SECTION 6: ACCIDENTAL RELEASE MEASURES

: (N/A)

Personal Precautions: Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Remove all sources of ignition. Ensure adequate ventilation. Soak up with Spill Cleanup Measures:

inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

Environmental Precautions: Do not allow product to enter sewer or waterways.

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SECTION 7: HANDLING and STORAGE

: (N/A)

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and

mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and

any other sources of ignition.

Storage: For safe storage, store at or below 49 deg C (120.2 deg F) Store away from heat, sparks, flames, or other sources of ignition.

For information on product shelf life contact Henkel Customer Service at $(800)\ 243-4874$.

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SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION : (N/A)

Engineering Controls: Use local ventilation if general ventilation is insufficient to maintain vapor

concentration below established exposure limits.

Skin Protection Description: Neoprene, Butyl-rubber, or nitrile-rubber gloves. Chemical resistant, impermeable gloves.

Eye/Face Protection: Safety goggles or safety glasses with side shields.

Use NIOSH approved respirator if there is potential to exceed exposure Respiratory Protection:

limit(s).

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective Exposure Limits:

equipment for each task performed.

Hazardous components: Acetone AIHA WEEL: None OTHER: None

Hazardous components: Isobutane AIHA WEEL: None

OTHER: None

Hazardous components: 2-Ethylhexanoic acid

AIHA WEEL: None OTHER: None

Ingredient Guidelines

Ingredient: 2-Ethylhexanoic acid

Guideline Type: ACGIH TLV-TWA

Guideline Information: 5 mg/m3 Inhalable fraction and vapor.

Guideline Type: OSHA PEL-TWA Guideline Information:

Ingredient: Acetone

Guideline Type: ACGIH TLV-TWA Guideline Information: 500 ppm

ACGIH TLV-STEL Guideline Type: Guideline Information: 750 ppm Guideline Type: OSHA PEL-TWA

Guideline Information: 1,000 ppm (2,400 mg/m3)

Ingredient: <u>Isobutane</u>

Guideline Type: ACGIH TLV-TWA 1,000 ppm Guideline Information: Guideline Type: OSHA PEL-TWA

Guideline Information: None

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SECTION 9: PHYSICAL and CHEMICAL PROPERTIES

: (N/A)

Color: Green Odor: Acetone Physical State: Liquid Not available pH:

Vapor Pressure: 172 mm hg (68 deg F (20 deg C))

Vapor Density: 2.0

Flash Point: -20 deg C (-4 deg F)

Estimated Flash Point Method: Auto Ignition Temperature: Not available Upper Explosive Limit: Not available Not available Lower Explosive Limit:

Boiling Point: 133 deg F (56.1 deg C)

Melting Point: Not available Solubility: In water: Soluble

Specific Gravity: 0.7936 **Evaporation Point:** 1.9 (Ether = 1)

Volatile Organic Compound 1.48 %; 11.7 g/l EPA Method 24

Content:

Odor Threshold: Not available

Coefficient of Water/Oil

Partition coefficient (n-octanol/water): Not available Distribution:

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SECTION 10: STABILITY and REACTIVITY

: (N/A)

Chemical Stability:

See "Handling and Storage" (Section 7) and "Incompatibility" (Section Conditions to Avoid:

Incompatibilities with Other

Strong oxidizing agents. Acids.

Reactivity: Hazardous reactions: Will not occur.

Hazardous Decomposition Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Products:

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Materials:

SECTION 11: TOXICOLOGICAL INFORMATION

(N/A)

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Acetone:

Carcinogenicity: NTP Carcinogen: No

IARC Carcinogen: No

OSHA Carcinogen (Specifically Regulated): No Other Toxicological Information: Health Effects/Target Organs: Blood, Central nervous system, Irritant,

Reproductive

Isobutane:

Carcinogenicity:

NTP Carcinogen: No IARC Carcinogen: No

OSHA Carcinogen (Specifically Regulated): No

Other Toxicological Health Effects/Target Organs: Cardiac, Central nervous system, Lung Information:

2-Ethylhexanoic acid:

NTP Carcinogen: No IARC Carcinogen: No Carcinogenicity:

OSHA Carcinogen (Specifically Regulated): No Other Toxicological Health Effects/Target Organs: Developmental, Eyes, Irritant, Liver,

Reproductive Information

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SECTION 12: ECOLOGICAL INFORMATION

: (N/A)

Ecological Paragraph: Ecological information: Not available

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SECTION 13: DISPOSAL CONSIDERATIONS

: (N/A)

Waste Disposal: Recommended method of disposal: Follow all local, state, federal and

provincial regulations for disposal.

EPA Waste Number: Hazardous waste number: D001: Ignitable.

Information provided is for unused product only.

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SECTION 14: TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR): Exceptions: Consumer Commodity, (Not more than 1 L), ORM-D

DOT Shipping Name: Aerosols DOT Hazard Class: Division: 2.1 UN 1950 DOT Identification Number: DOT Packing Group: None

DOT Shipping Information:

IMO:

Water Transportation: Exceptions: Limited quantity (Not more than 1 L).

IMO Shipping Name: AEROSOLS IMO Hazard Class: Division: 2.1

IMO UN Number: Identification number: UN 1950

IMO Packing Group: None

TATA:

International Air Transportation: Exceptions: (Not more than 30 kg), ID8000, May Qualify as Consumer

Commodity

IATA Shipping Name: Aerosols, flammable

IATA Hazard Class: Division: 2.1

IATA UN Number: Identification number: UN 1950

IATA Packing Group: None

Maritime Transportation CGVS/GGVE/IMDG:

CGVS/GGVE/IMDG UN or NA Identification Number: CGVS/GGVE/IMDG Class:

CGVS/GGVE/IMDG Packaging Group:

UN 1950 Division: 2.1

Exceptions: Limited quantity (Not more than 1 L).

International Air Transportation (ICAO):

Proper shipping name: Aerosols, flammable Hazard class or division: 2.1 Identification number: UN 1950

Water Transportation (IMDG):

Proper shipping name: AEROSOLS

Packing group: None Exceptions: (Not more than 30 kg), ID8000, May Qualify as Consumer

Commodity

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SECTION 15: REGULATORY INFORMATION

: (N/A)

(N/A)

Applies to all ingredients:

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. TSCA 8(b): Inventory Status:

TSCA 12(b): Export Notification TSCA 12(b) Export Notification: None above reporting de minimus

Section 302: CERCLA/SARA Section 302 EHS: None above reporting de minimus

Section 312 Hazard Category: CERCLA/SARA Section 311/312:

Acute: Yes Chronic: Yes Fire: Yes

Section 313 Toxic Release CERCLA/SARA 313: None above reporting de minimus

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200). OSHA 29 CFR 1200:

State: California Proposition 65: This product contains a chemical known in the

State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List. Canada WHMIS:

WHMIS hazard class: A, B.5, D.2.A, D.2.B

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SECTION 16: ADDITIONAL INFORMATION

: (N/A)

HMIS:

Health Hazard: 2 Fire Hazard: 3 Reactivity: 0

MSDS Revision Date: 12/10/2009

Revision Number: 003.1

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

MSDS Author: Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

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HMIS: HEALTH: * Personal Protection: See MSDS Section 8

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